PRODUCT SPECIFICATION

AS 10LT 380g - AdBlue

DESCRIPTION

This high density polyethylene (HDPE) drum is suitable for storage, handling and transportation of chemical products or foodstuffs. Standard colour is natural.

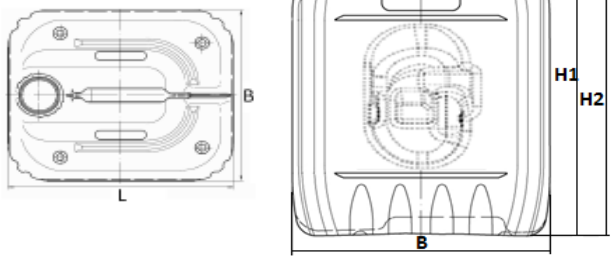
PRODUCT

Nominal/Brimful Capacity (litres):	10,0 / 11,2	±2.0%
Nominal Tare Weight (g):	380g	±5.0%
Minimum Internal Test Pressure (kpa):	200	
Body Material:	High Molecular Weight HD Polyethylene	
PCR Content:	0%	
Fabrication:	Extrusion blow moulded	
Embossings:	UN approval, Date, Recycling symbol, Manufacturers sign.	
Ink-jet marking bottom right centre panel:	"AST UK - Date/Month/Year Hour:Minute:Second"	
Sleeve Dimensions	388mm wide x 180mm high	
Sleeve Manufacturer	Oerlemans Plastics	

APPROVALS

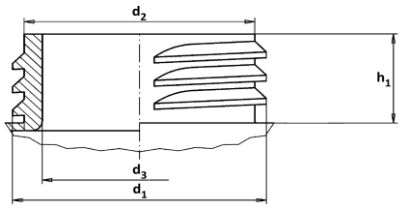
UN marking:	without UN approval

BODY DIMENSIONS



Height:	316 mm	±4.0 mm
H Stacking Height:	308 mm	±4.0 mm
Label Panel L x H	190 x 175 mm	±4.0 mm
B x L Cross Section:	194 x 232 mm	±4.0 mm

NECK TYPE



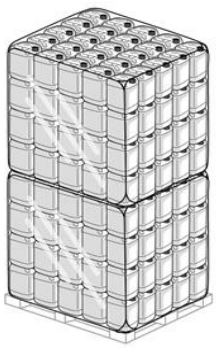
Neck Thread Formation:	External, with tamper evident ratchet	
Position:	Centre of cap 40mm from edge of drum on mould part line	
Height:	20,0 mm	±1.5 mm
External diameter:	43,5mm	±1.5 mm
Internal diameter: d3	34,5,5 mm	±1.5 mm
Pitch of Thread:	4	
No. of Starts:	1	

CLOSURE SYSTEM

Type:	Screw cap neck no. 45, made from HDPE
Closing Torque:	23-25 Nm at ambient temperature
Closure sealing type:	EPE foam gasket

SHIPPING

	Packaging
Bale/Pallet dimensions:	1200 x 1000
Drums quantity on one layer	26
Layers of drums on one pallet/bale	4/5
Drums quantity on one pallet/bale:	234
Pallets quantity in one full truck:	26 or 30
Palletisation height:	2.43m
Polymer Weight Per Pallet:	87.0kg
Packaging tape UN colour:	N/A
Quantity in one full truck load:	6084 or 7020



DECLARATION OF COMPLIANCE

1.) Generally	■ EU-Framework Regulation on material and articles intended for food contact: (EC) No 1935/2004
2.) Raw Materials / Composition	
EU-regulations:	■ Regulation (EU) No 10/2011 and amendments
Non-EU-regulations	■ FDA 21 CFR 177.1520

ADDITIONAL DETAILS

It is the fillers responsibility to check chemical and physical compatibility between the container and product filled.

SAVING RESOURCES
-USING LESS MATERIAL

Quality Assurance Department

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